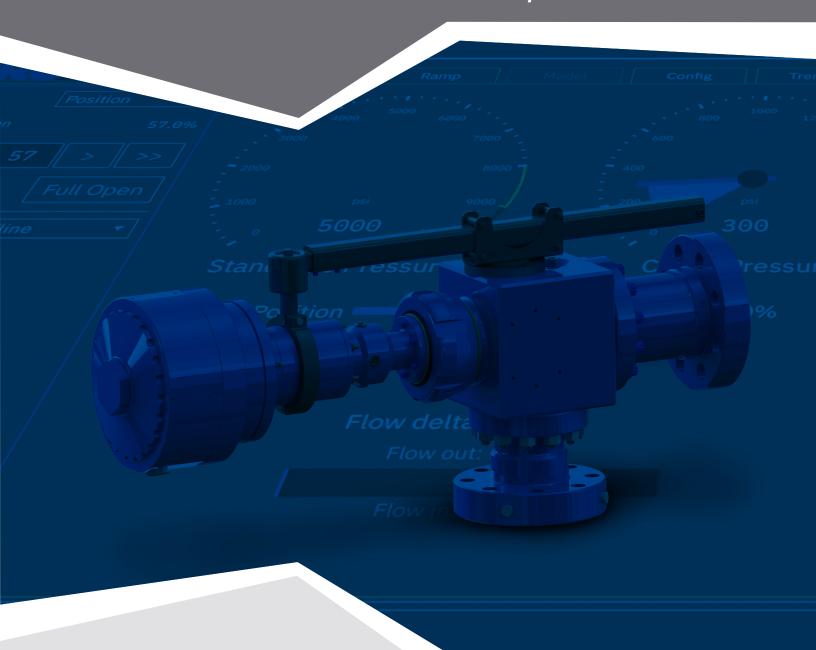
## RCD/MPD Solutions







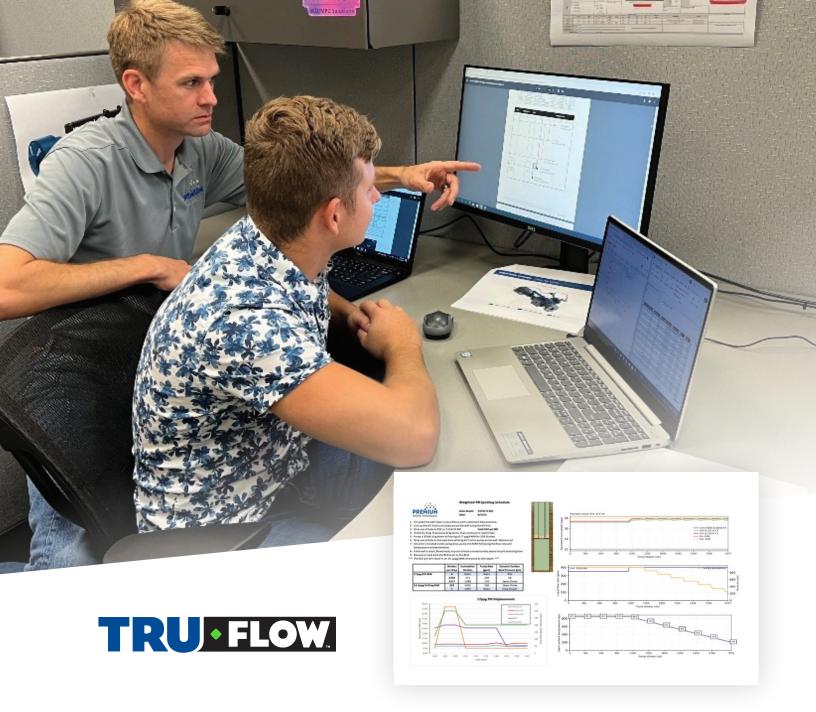
## Tru-Flow™ MPD Systems

## **Set-Point Pressure Control**

- Either choke or quarter-turn valve can automatically maintain set-point pressure input by user, thus automatically holding back-pressure
- Easy to operate software, no on-site engineer required
- Create custom ramp schedules to adjust for changing flow rates
- Smaller footprint requires just choke, HMI, and cables
- Very accurate control of surface back pressure
- Competitive pricing, even compared to non-automated systems

## **Purpose Built for MPD**

- Cost: Competitive pricing, designed for drill crew operation, reduced POB, less equipment
- Safety: Closed loop system, eliminate ballooning, maintain constant BHP, mitigate and control influxes
- **Efficiency:** Reduced NPT, lighter mud weights, increased ROP, eliminate casing strings
- Control: Drill through narrow drilling windows, depleted formations, & HPHT environments, maintain wellbore stability, reduced ECD systems



## **Tailored Engineered Solutions**

#### **Planning**

- Premium Oilfield Technologies can provide a tailored engineered solution, utilizing experienced engineering professionals to provide the customer with advice on the successful deployment and utilization of MPD on their well.
- Premium can assist in the selection and provision of a tailored equipment solution as well as advice on the optimal form of MPD designed to meet the customer's specific needs.
- Training is key to the successful implementation of MPD.
  Premium offers offsite and onsite training to familiarize field and office staff with the equipment, processes and procedures to successfully operate MPD on any well.

#### **Operational Assistance**

- Premium can provide onsite technicians and supervisors to assist with the MPD operation as well as detailed procedures on how to operate the system in a safe and effective manner.
- Premium offers both onsite and offsite engineering assistance with tasks such as drilling, ramp schedules, spotting pills, displacing pills, stripping under pressure and MPD cementing operations.

## **Sur-Tork EX Actuators**

### **Sur-Tork EX Actuator**

- Utilizes a high torque and fully integrated servo drive system to achieve the most precise movement in the industry
- Autonomous internal system provides unmatched resolution and control through its integrated pressure control algorithm that analyzes active torque data
- Acts as a brain for multiple devices and offers optional connections, eliminating the need for additional power, communications and encoders



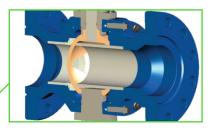
Power supply	90-240V <10 Amps @ 120V	Angular resolution	10 Arc seconds
EX rating	C-UL: CL,I, DIV 1, GP. C & D, T4 EN/IEC 60079-0: Ex d IIB T4	Temp range	-40 to 150°F
Connection	ISO F25/0.750" coupling	Communication protocols	Ethernet
Torque	20Nm continuous, 60Nm peak		Qty 4: 4-20mA analog loops for local connectivity to transmitters and instruments
Speed	Up to 320 RPM-Continuous Duty Cycle	Analog communication	

## **Sur-Tork EX Quarter Turn Valve**

- World's first and only quarter-turn valve capable of set-point pressure control, with the industry's fastest and most precise control
- Rugged design and high-torque output ensure continuous duty and provide the user with optional connections, eliminating the need for multiple boxes and devices.
- Paired with a MP-680 or MP-880 Control Valve, the Sur-Tork EX operator is a simple and elegant solution for maintaining back pressure when connected directly to the RCD outlet.



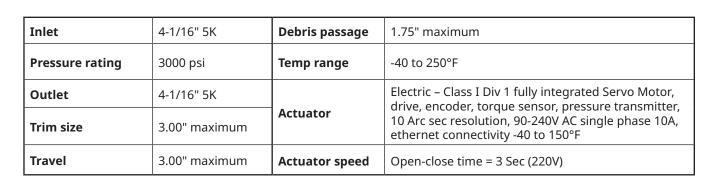
#### MP-680 & MP-880 **Control Valve Specifications** 6" Control **Valve Type** 8" Control Valve Valve L=29.12", H=49.5" L=29.12", H=52.7" **Dimensions** with actuator with actuator mounted mounted Flange Type & PSI Rating 9" 3K API flange, 3000psi static, 200psi dynamic (while throttling) Valve 1065 lbs, with Valve 1275 lbs, with Weight gear & actuator gear & actuator 1470 lbs 1680 lbs 8" segmented ball, 6" segmented ball, **Ball Type** 60deg v or full bore 60deg v or full bore **Gear Torque with** 6400 ft/lbs peak RTM-20N Sur-2000 ft/lbs continuous modulating **TORK Actuator** (6 seconds open-close @ 230V) **Backlash** 10 arc minutes 8 arc minutes **Interface** ISO 5211 F16 **Shaft Size** 2.00" x ½" sq key 2.50" x 5/8" sq key



# Tru-Flow<sup>™</sup> Products

## **Tru-Flow MPD Choke**

- Designed specifically for MPD applications offering the finest control in the modern oilfield
- Small footprint design allows for easier handling while the connection options provide maximum flexibility
- Best-in-class trim design ensuring precise control and allowing for the passing of large cuttings while in operation
- Sur-Tork EX precision electric servo actuators come standard on all Tru-Flow chokes, giving the user additional connection options for valves and sensors



## Tru-Flow™ MPD Mini Skid

Purpose built for MPD, allowing for fast and safe installation Small footprint for quick integration while providing the benefits of a full MPD system.

• Isolation valves for the quick maintenance of the choke



Choke Manifold	4" 3000 psi rated electric choke and 2x isolation valves	Temp range	-40 to 250°F
Choke trim size	3.00" maximum	Electric - Class I Div 1 fully integrated	
Choke trim travel	3.00" maximum	Actuator	Motor, drive, encoder, torque sensor, pressure transmitter, 10 Arc sec resolution 90-240V AC single phase 10A, ethernet connectivity -40 to 150°F
Debris passage	1.75" maximum	Actuator speed	Open-close time = 3 Sec (220V)
Dimensions	58" x 84" x 55"	Weight	3900lbs

## **Tru-Flow**<sup>™</sup> **Products**

## **Tru-Flow™ MPD Single Leg Choke Manifold**

- Small footprint manifold designed for simple rig integration
- Single choke leg upgradeable to a second choke and Coriolis meter
- EX Rated Class I, Div 1, 90-240 VAC low amp power supply
- Functionalities include static position, pressure or ramp schedule mode (automated connection schedule)
- Integrated pop-off for overpressure protection



Skid dimensions	8' long x 4' wide x 6' tall	Debris passage	1.75" maximum
Pressure rating	3000 psi	Temp range -40 – 250°F	
Inlet/outlet Flanges	4" Fig' 602	Actuator	Electric – Class I Div 1 Fully integrated servo motor, drive, encoder, torque sensor, pressure transmitter, 10 Arc sec resolution. 90-240V AC single phase 10A, ethernet connectivity -40 to 150°F
Choke trim size	3.00" maximum	Actuation speed	Open – close = 3 sec (220V)
Choke Leg	3" 3000 psi MPD chokes with electric actuation	PRV	Integrated pop off valve included for overpressure protection

## **Tru-Flow MPD Dual Leg MPD Manifold**

- Small footprint manifold designed for simple rig integration
- Dual choke leg manifold for redundancy with option for Coriolis meter
- EX Rated Class I, Div 1, 90-240 VAC low amp power supply
- Functionalities include static position, pressure or ramp schedule mode (automated connection schedule)
- Second choke can be operated as a pressure relief valve for overpressure protection

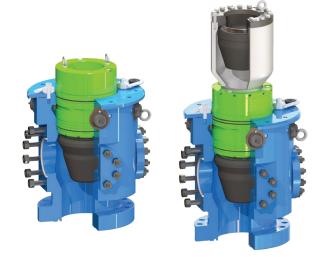


Skid dimensions	8' long x 4' wide x 6' tall	Debris passage	1.75" maximum
Pressure rating	3000 psi	Temp range	-40 – 250°F
Inlet/outlet flanges	4" Fig' 602	Actuator	Electric – Class I Div 1 fully integrated servo motor, drive, encoder, torque sensor, pressure transmitter, 10 arc sec resolution. 90-240V AC single phase 10A, ethernet connectivity -40 to 150°F
Choke trim size	3.00" maximum	Actuation speed Open – Close = 3 Sec (220V)	
Choke Leg	3" 3000 psi MPD chokes with electric actuation	PRV	Second choke leg can be configured as a pressure relief choke

# **RCD Products**

### **RCD Model T-3000**

- Low profile RCD measuring 43" tall with bearing assembly installed
- High pressure 3000 psi static / 1800 psi @ 100 rpm
- Hands-free bearing latch system no HPU required
- Self-lubricated sealed bearing assemblies with oil level inspection port
- 9" pass through for up to 6-5/8" drillpipe
- Rated for up to 220 RPM
- · Quick change sealing element system
- Single or dual element bearing offerings



Dimensions	Low profile – 43" OAL with bearing assembly	Latching mechanism	Fail safe closed - hydraulic latch (no HPU required)
Pressure Rating	3000 psi static, 1800 psi dynamic	Bottom flange	13-5/8" 5K or 11" 5K
RPM Rating	220 rpm max	Outlet flanges	(2) 4-1/16" 5K, 7-1/16" 3K, 9" 3K
Bearing Lubrication	Self lubricated bearing – integrated reservoir	Sealing elements	Single or dual elements – nitrile, polyurethane – slip on style

### **RCD Model T-2000**

- Low profile RCD measuring 33.25" tall with bearing assembly installed
- High pressure 2000 psi static / 1200 psi @ 100 rpm
- Hands-free bearing latch system no HPU required
- Self-lubricated sealed-bearing assemblies with oil level inspection port
- 9" pass through for up to 6-5/8" drillpipe
- Rated for up to 220 rpm
- · Quick change sealing element system



Dimensions	Lowest profile – 33.25" OAL with bearing assembly	Latching mechanism	Fail safe closed - hydraulic latch (no HPU required)
Pressure rating	2000 psi static, 1200 psi dynamic	Bottom flange	13-5/8" 5K
RPM rating	220 rpm max	Outlet flanges	4-1/16" 5K, 9" 2K
Bearing lubrication	Self lubricated bearing – integrated reservoir	Sealing elements	Single element – nitrile, polyurethane – slip on style

#### **CORPORATE**

**Premium Oilfield Technologies - USA** 

10600 W. Sam Houston Pkwy. North Houston, TX 77064 T: +1 281.670.5200

#### **USA MANUFACTURING & REPAIR**

Patriot and Urethane

10600 W. Sam Houston Pkwy. North Houston, TX 77064 T: +1 281.670.5228

West Texas Operations - All Divisions

10207 West Industrial Ave. Midland, TX 79706 T: +1 432.332.3651 Premium Drilling Equipment and Support

9841 Windmill Park Ln. Houston, TX 77064 T: +1 281.670.5200

**Patriot Screens** 

4602 S. MacArthur Blvd. Oklahoma City, OK 73179 T: +1 405.470.6553 Well Service Solutions and Equipment 2904 SCR 1250 Midland, TX 79706

T: +1 432.563.2338

### NORTH AMERICA FIELD SALES, SERVICES AND REPAIR OFFICES

California / Colorado / Louisiana / New Mexico / North Dakota / Oklahoma / Pennsylvania / Texas / Utah Wyoming / Leduc, Alberta

#### **INTERNATIONAL**

#### **KUWAIT**

**Premium Oilfield Technologies** 

P.O. Box 721 Yarmouk, Kuwait 72658

T: +965 99679126 T: +965 66022296

**INDIA** 

PMR Mud Riggers India Private Limited 21/17, D-1 Block, MIDC

Chinchwad, Pune MH 411019 India **UAE** 

Premium Oilfield Technologies Trading LLC

P.O. Box 89561 Dubai, UAE

T: +971 55 889 7210 T: +971 56 986 3834

**SAUDI ARABIA** 

**Premium Mud Pumps Trading Est.** 

P.O. Box 956 Dammam, KSA Postal Code: 31951 T: +966 50 0157516 **UAE** 

Premium Drilling Equipment and Support Middle East

#FZS1BA04 Jebel Ali Free Zone (South) P.O. Box 262263

Dubai, UAE

T: +971 4 889 4897 T: +971 50 658 7570





sales@premiumoilfield.com premiumoilfield.com