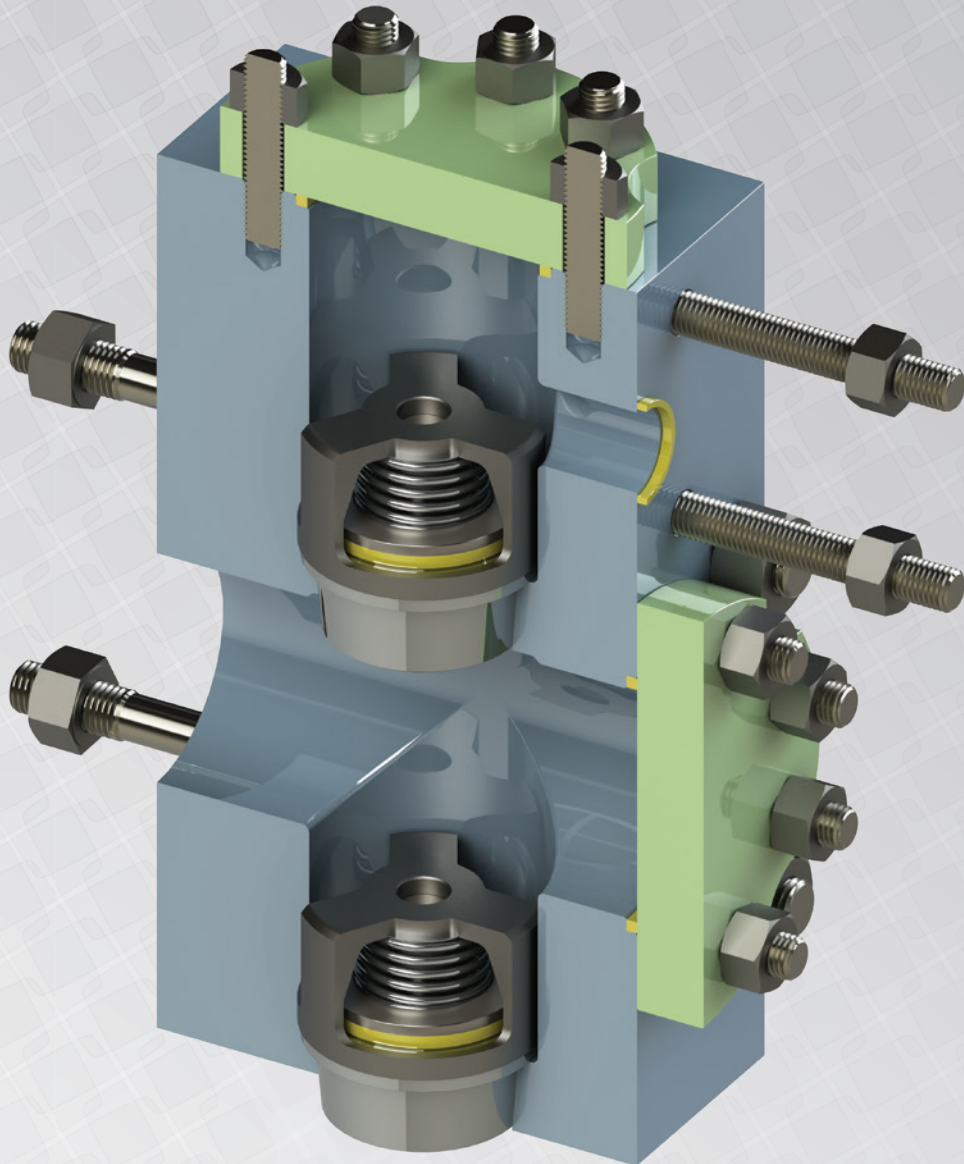
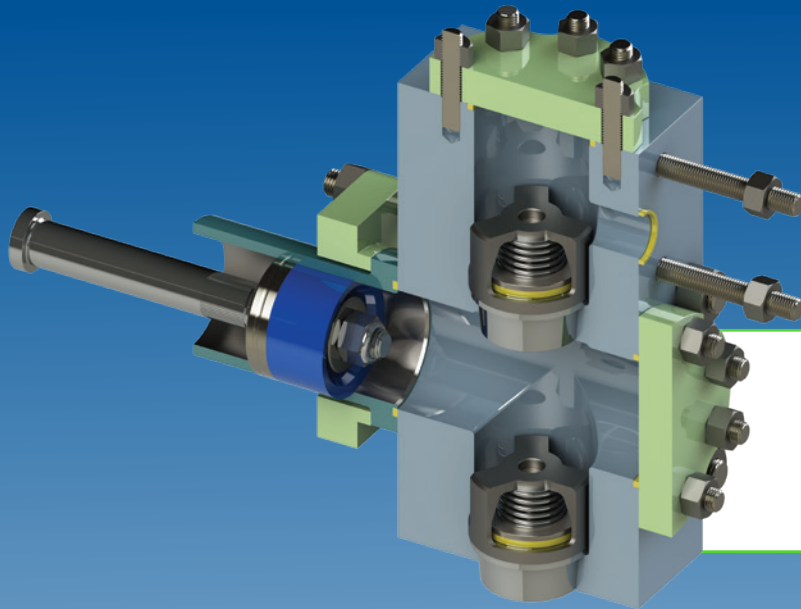


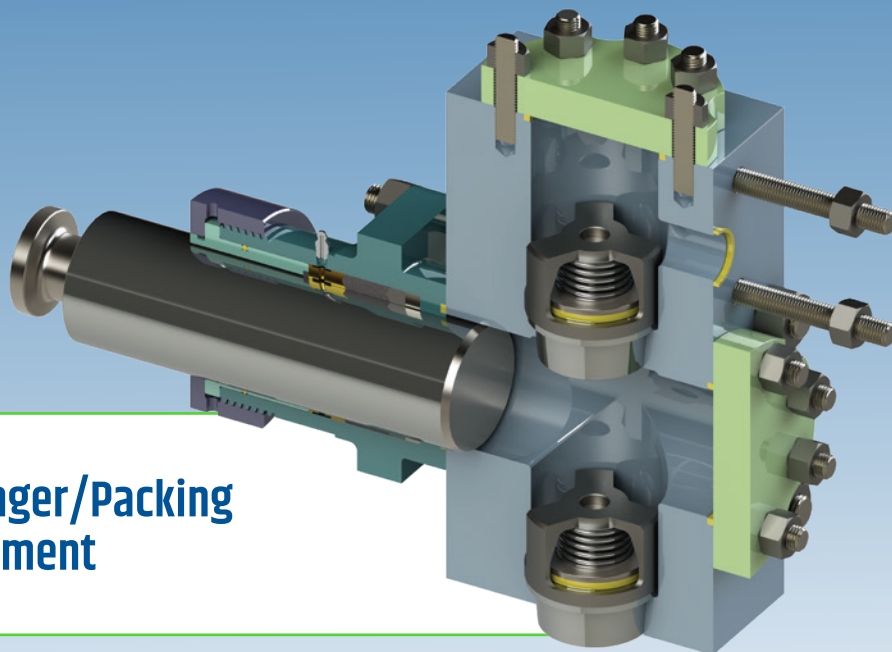
# TEE\_D Fluid End Parts



**Premium Oilfield Technologies** offers a complete line of fluid end modules and components that are manufactured to OEM specifications and interchangeability. Ours are machined to precise engineering tolerances. Each forging is machined and heat treated to maintain the best physical properties inside the module and on the surface, thus minimizing washing and stress cracking.

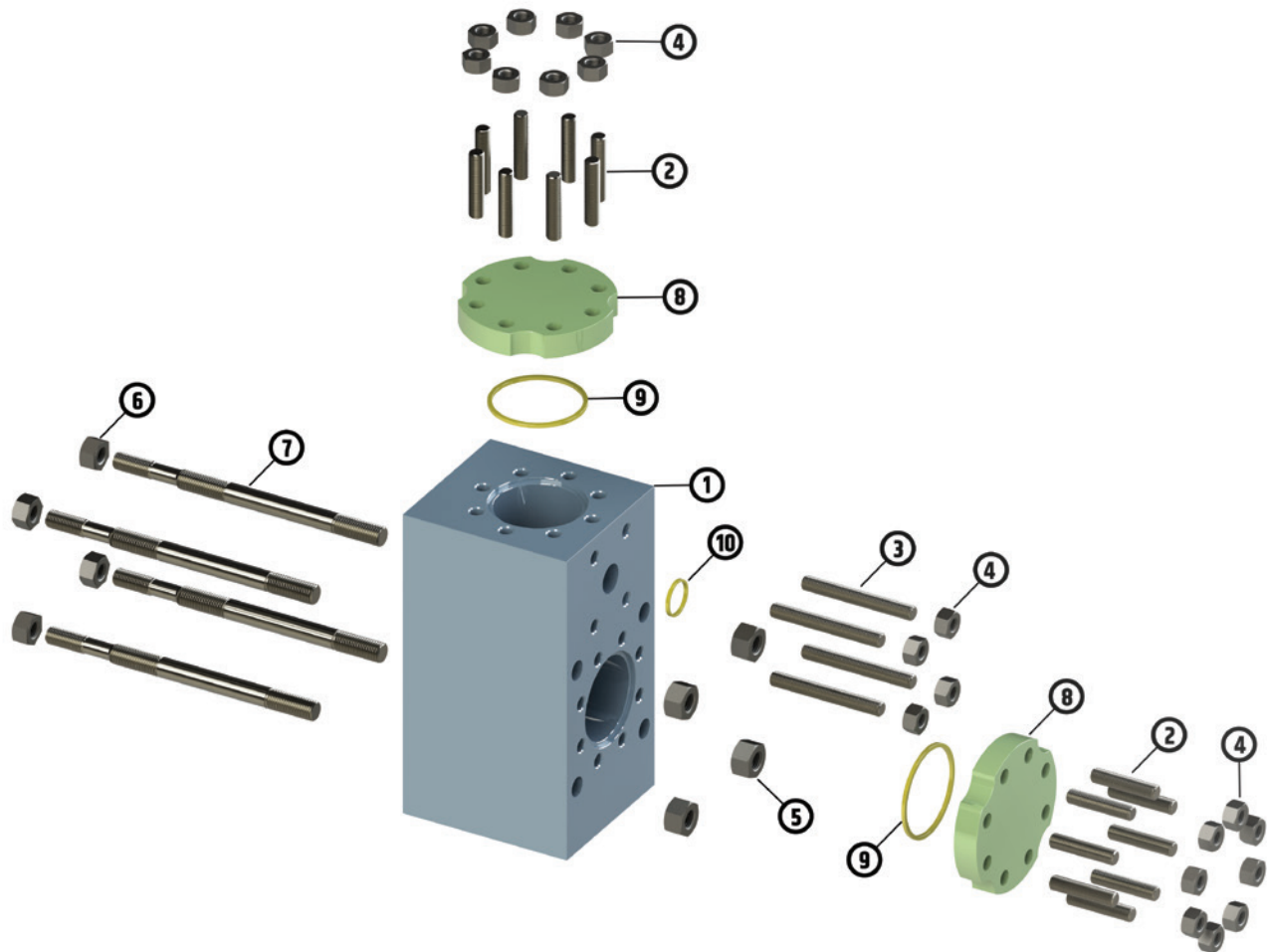


**TEE Liner/Piston  
Arrangement**

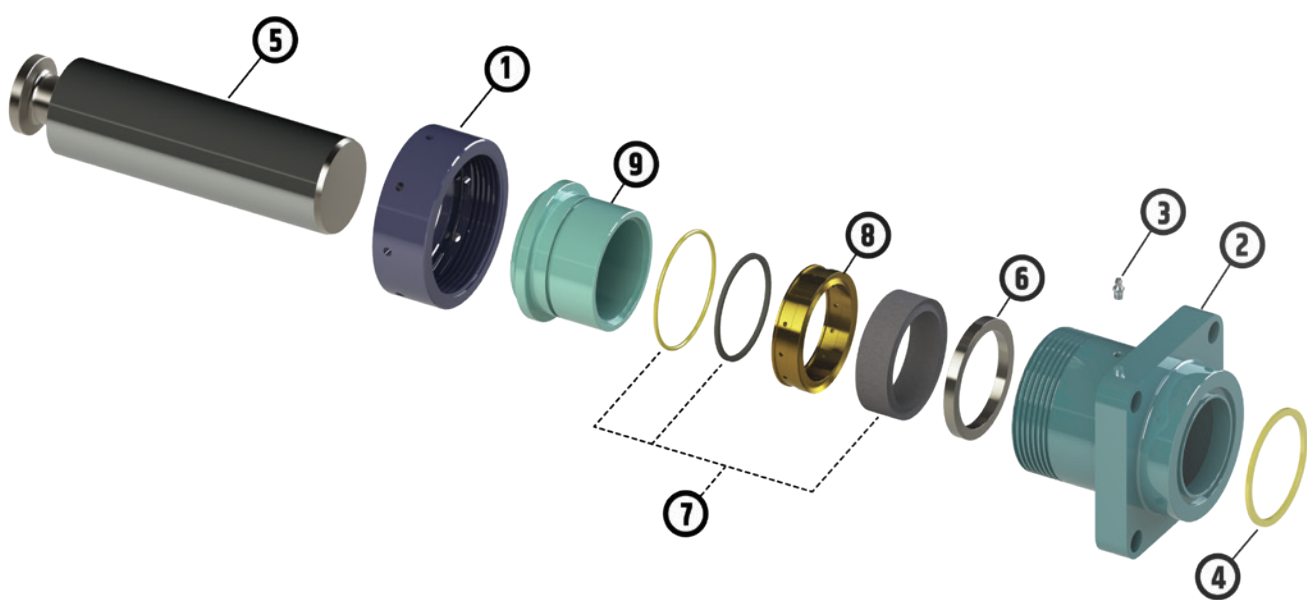


**TEE Plunger/Packing  
Arrangement**

# TEE Fluid End

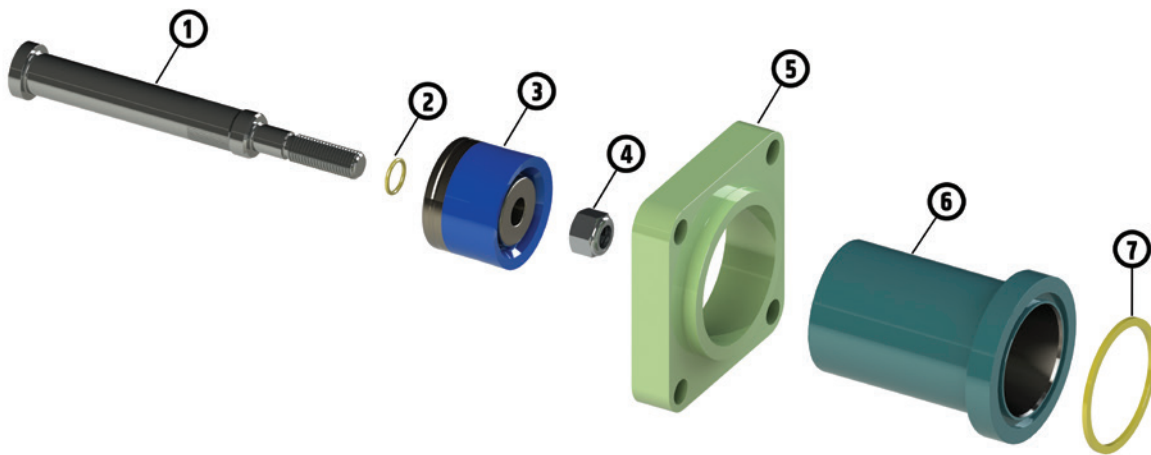


| Item #              | Part #          | QTY | Description                                     |
|---------------------|-----------------|-----|-------------------------------------------------|
| <b>200TEE029B-P</b> |                 |     | <b>Fluid End Module C/W Studs (items 1 - 7)</b> |
| <b>1</b>            | NS-200TEE029B-P | 1   | Fluid End Module Unstudded                      |
| <b>2</b>            | 201TEE110-P     | 48  | Stud, Valve Cover                               |
| <b>3</b>            | 79L96-P         | 12  | Stud, Discharge Manifold                        |
| <b>4</b>            | 50B32-P         | 60  | Hvy Hex Nut                                     |
| <b>5</b>            | 50B34-P         | 12  | Hvy Hex Nut                                     |
| <b>6</b>            | 50AQ30-P        | 12  | Hvy Hex Nut                                     |
| <b>7</b>            | 200TEE110-P     | 12  | Stud, Cylinder to Frame & Stuffing Box          |
| <b>8</b>            | 200TEE147-P     | 6   | Valve Cover                                     |
| <b>9</b>            | 25AL20-P        | 6   | Valve Cover Gasket                              |
| <b>10</b>           | 25AL59-P        | 3   | Discharge Manifold Gasket                       |



| Ref. No                                        | Description                    | Qty | 4"          | 3-1/2"      | 3"          |
|------------------------------------------------|--------------------------------|-----|-------------|-------------|-------------|
| 1                                              | Gland                          | 3   | 200PEE008-P |             | 4PE113-P    |
| 2                                              | Stuffing Box, incl. ref. no. 3 | 3   | 200TEE014-P | 201TEE014-P | 202TEE014-P |
| 3                                              | Grease Fitting                 | 3   | 40E7        |             |             |
| 4                                              | Gasket                         | 3   | 25AL20-P    |             |             |
| 5                                              | Plunger                        | 3   | 1PE3840-P   | 1PE3835-P   | 1PE3830-P   |
| <b>Packing assembly (includes items 6 - 9)</b> |                                | 3   | TEE77906-P  | TEE77907-P  | TEE77908-P  |
| 6                                              | Junk Ring                      | 3   | 200TEE317-P | 201TEE317-P | 202TEE317-P |
| 7                                              | Packing Set                    | 3   | 60DD116-P   | 60DD115-P   | 60DD113-P   |
| 8                                              | Lantern Ring                   | 3   | 200TEE445-P | 201TEE445-P | 202TEE445-P |
| 9                                              | Gland Bushing                  | 3   | 200TEE152-P | 201TEE152-P | 202TEE152-P |

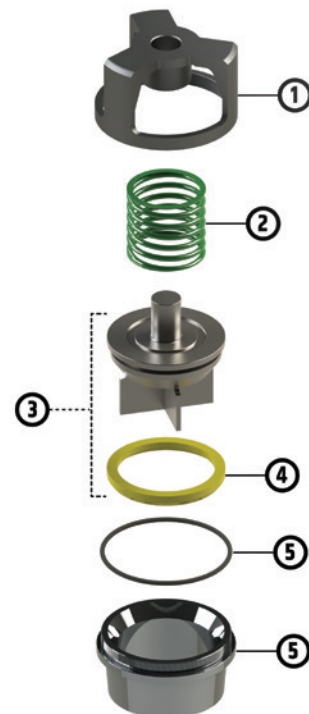




| Item # | Part Number | Qty | Description                           |
|--------|-------------|-----|---------------------------------------|
| 1      | 200PEE060-P | 3   | Piston Rod C/W Nut (includes item #4) |
| 2      | 3N7-2214    | 3   | O-Ring                                |
| 3      | See Chart   | 3   | Piston Complete (includes item #2)    |
| 4      | 7403224-P   | 3   | Nut, Piston Rod                       |
| 5      | 200PEE455-P | 3   | Clamp-Liner                           |
| 6      | SEE CHART   | 3   | Liner                                 |
| 7      | 25AL36-P    | 3   | Gasket Liner to Cylinder              |

| Size   | Liner       | Piston Complete | Piston Rubber Kit | Bonded Piston |
|--------|-------------|-----------------|-------------------|---------------|
| 3"     | 201PEE456-P | 411-30A10-00    | 412-30A10-00      | 409-30N10-HT  |
| 3-1/2" | 202PEE456-P | 411-34K10-00    | 412-34K15-00      | 409-34N10-HT  |
| 4"     | 203PEE456-P | 411-40K10-00    | 412-40K15-00      | 409-40N10-HT  |

| Item#                                        | Description           | Part Number |
|----------------------------------------------|-----------------------|-------------|
| <b>Valve assembly complete (items 1 - 6)</b> |                       | 209TEE482-P |
| 1                                            | Valve Cage, 4" TEE    | 2116524-P   |
| 2                                            | Valve Spring, 4" TEE  | 2116523-P   |
| 3                                            | Valve c/w Insert, TEE | 2116522A-P  |
| 4                                            | Valve Insert, 4" TEE  | 2116521-P   |
| 5                                            | O-Ring, 4" TEE        | 3F9-2340    |
| 6                                            | Valve Seat, 4" TEE    | 2116687-P   |



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